PHILLIPS SAFETY
PRODUCTS INC.

ASSEMBLY INSTRUCTIONS

VEST AND SKIRT MOBILE RACK

COPYRIGHT ©2025. ALL RIGHTS RESERVED

PHILLIPS-SAFETY.COM

ABOUT PHILLIPS SAFETY

INTRODUCTION

Phillips Safety is the industry leader in occupational safety eyewear. In business for over 100 years, you are being served with the dedication and craftsmanship of a family owned company.

Phillips Safety has been producing occupational safety glasses since 1905 and continues to develop and produce the highest quality glasses and lenses today. A leading manufacturer of specialty safety eyewear in the United States, Phillips Safety adheres to strict ANSI Z87-2+ and EN 207 CE standard certifications, holding itself to the highest standard and prides itself on producing glasses with the finest quality materials available.

All safety glasses produced and sold by Phillips Safety meet strict industry standards for military, medical, research laboratories, and a variety of other industries.

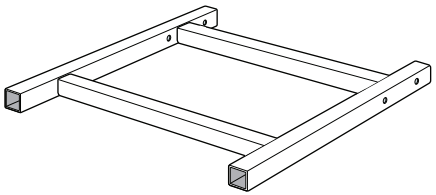
With Phillips Safety's dedicated team, you can rest assured knowing that all your prescription safety needs are met.

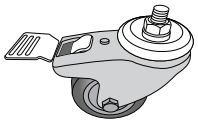
For legal, copyright, or usage questions relating to the assembly instructions, please reach out to us at **service@phillips-safety.com**

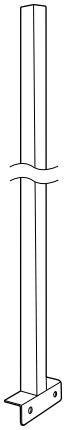
PARTS LIST

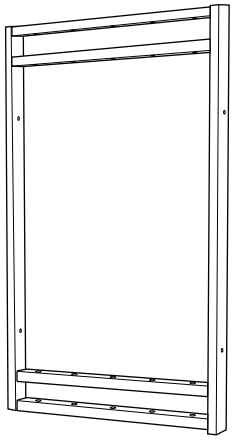
PARTS INCLUDED FOR ASSEMBLY

BOX 1

Base

1x
A

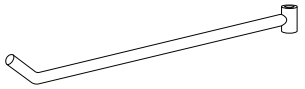
Caster

4x
B

Upright

2x
C

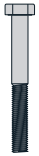
Frame

1x
D

Curved Hook

5x
E

Straight Hook

5x
F

BOX 1 - HARDWARE

Small (2-1/2") Hex Screw

4x
G

Medium (3") Hex Screw

4x
H

Large (4") Hex Screw

10x
I

Hex Nut

18x
J

Caps

4x
K

13/17mm Open-End Wrench


2x
L

PHILLIPS SAFETY PRODUCTS INC.

ASSEMBLY INSTRUCTIONS
VEST AND SKIRT MOBILE RACK

STEP 1

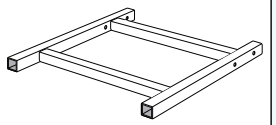
1.1 Remove the nut from the Caster (B). The nut will no longer be used.

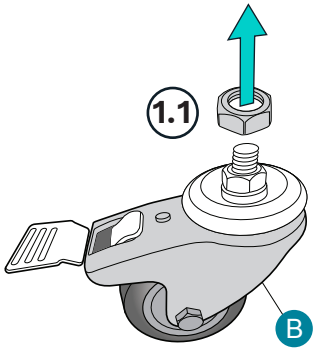
1.2 Turn Caster (B) and Base (A) upside down and insert hex bolt into the nut that is welded to bottom of the Base (A).

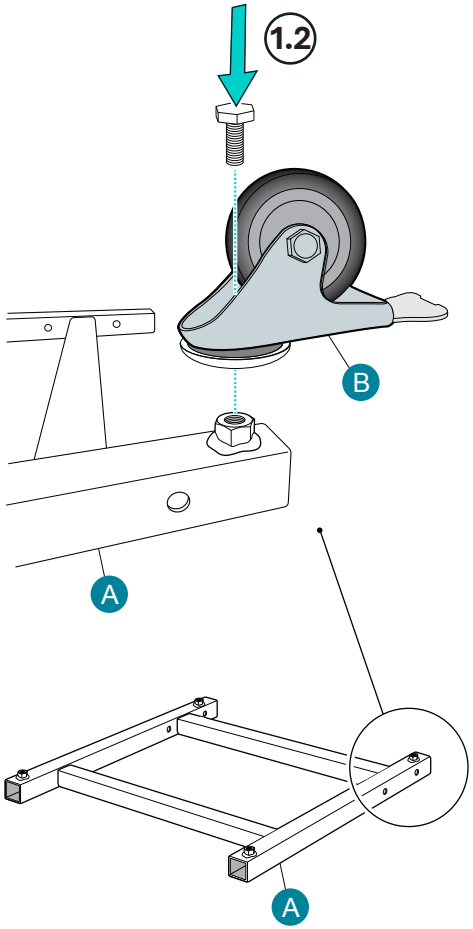
1.3 Use the 17mm Open-End Wrench (L) to tighten the Caster (B) to the Base (A).

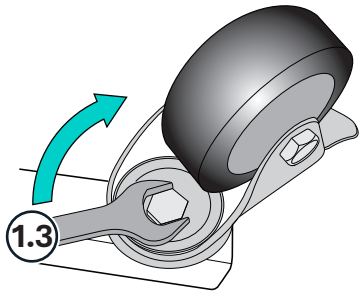
1.4 Insert Caps (K) into ends of Base (A).

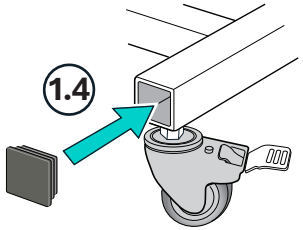
PARTS NEEDED:

Base	Casters	Caps
		
1x	4x	4x
A	B	K

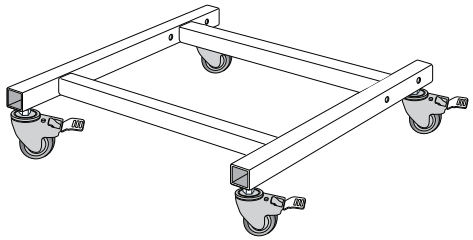








Completed Caster Installation



CASTERS

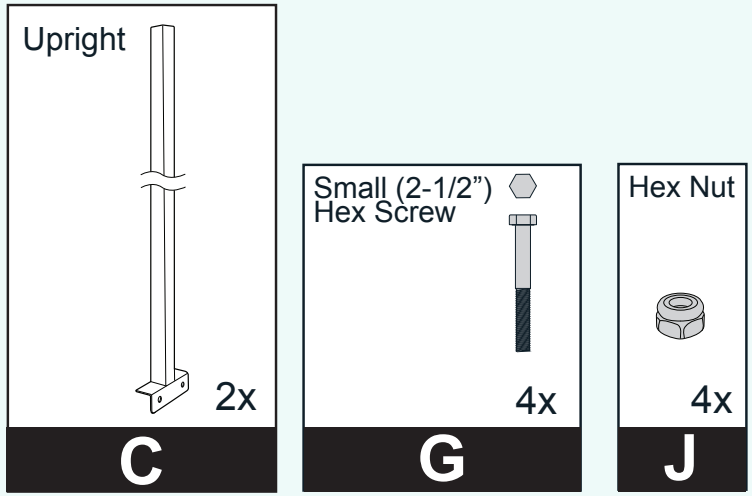
ASSEMBLY INSTRUCTIONS
VEST AND SKIRT MOBILE RACK

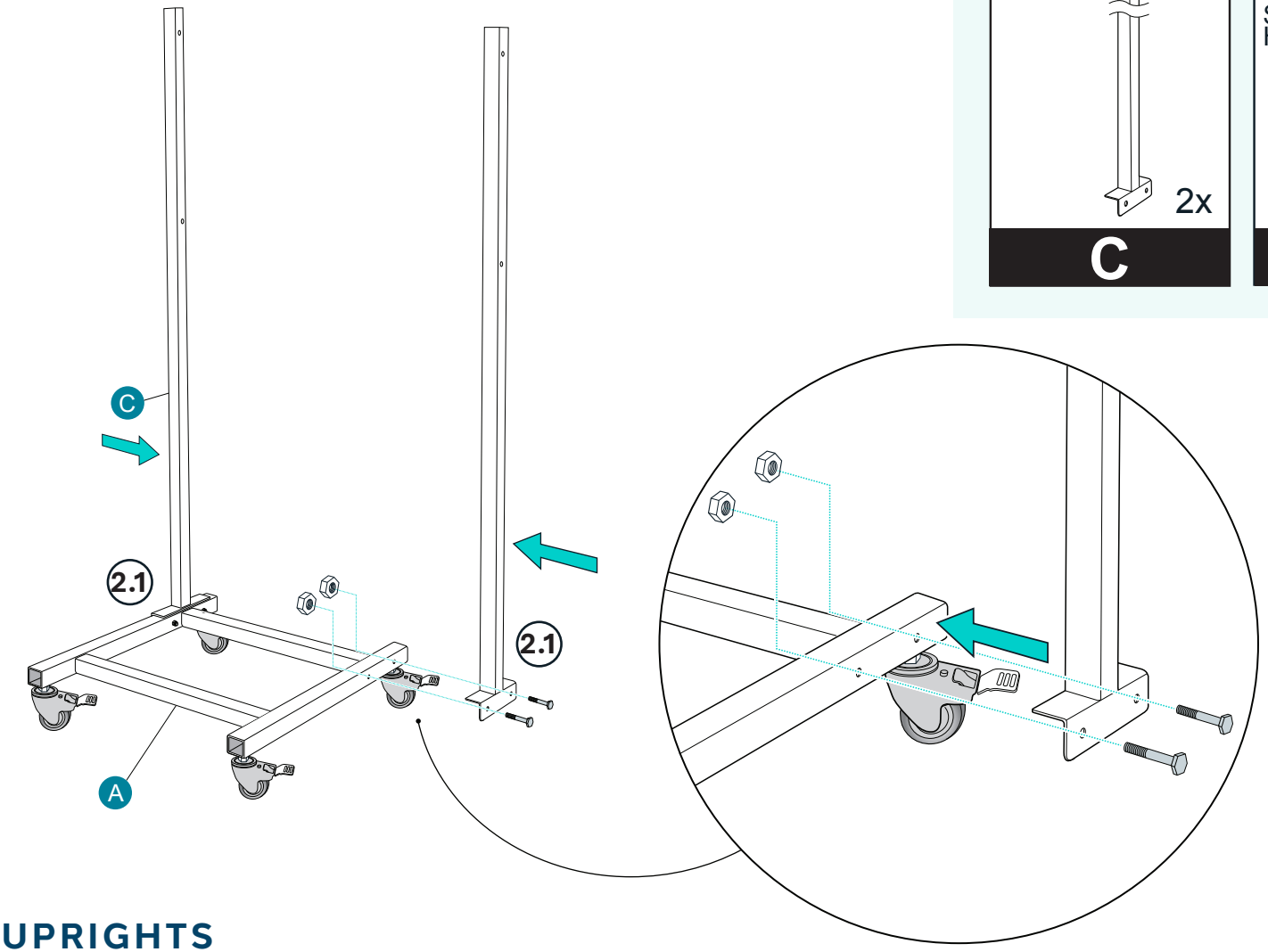
STEP 2

2.1 Attach Uprights C to Base with Small (2-1/2”) Hex Bolts G and Hex Nuts J.

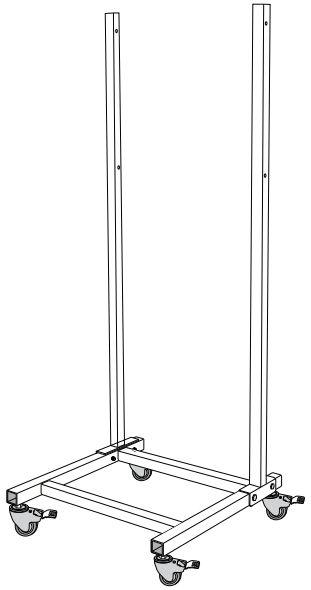
NOTE: *Please make sure you use the Small (2-1/2”) Hex Bolts. These are not long enough to work on upcoming steps.*

PARTS NEEDED:





Completed Upright Installation

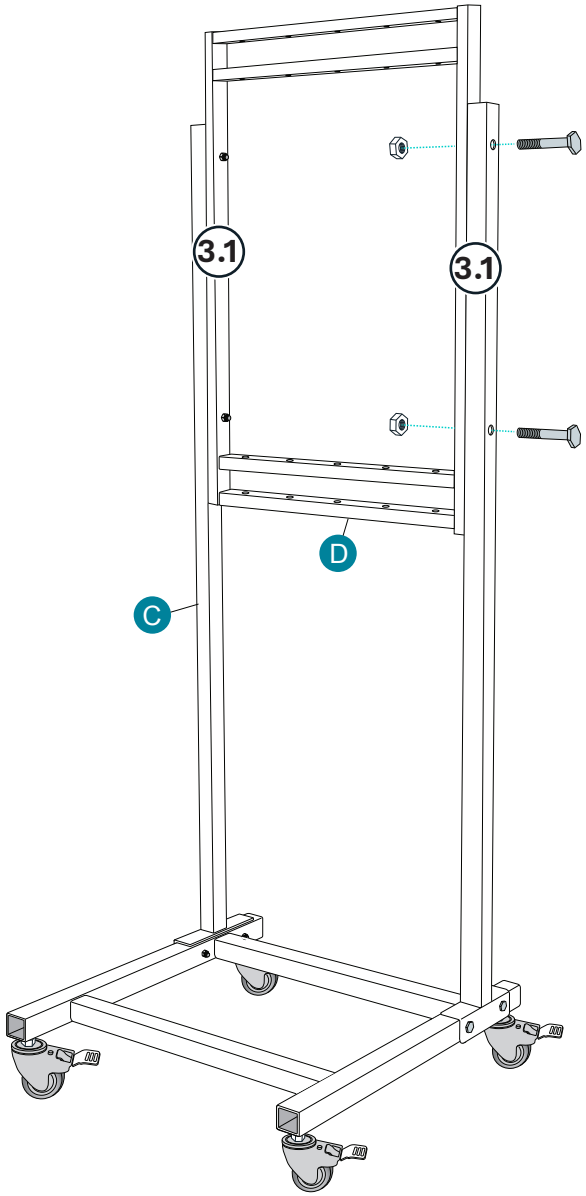


UPRIGHTS

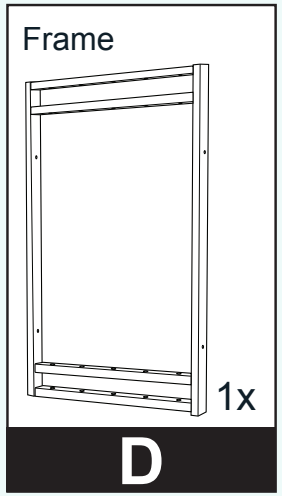
ASSEMBLY INSTRUCTIONS
VEST AND SKIRT MOBILE RACK

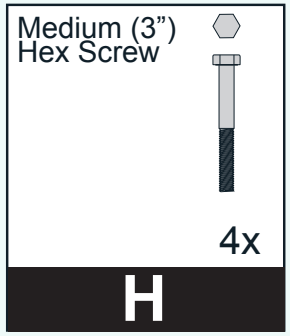
STEP 3

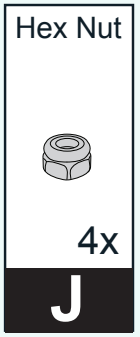
3.1 Attach Frame D to Uprights C with Medium (3”) Hex Bolts H and Hex Nuts J .



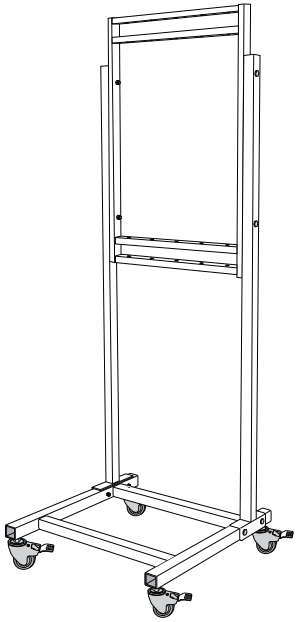
PARTS NEEDED:







Completed Frame Installation



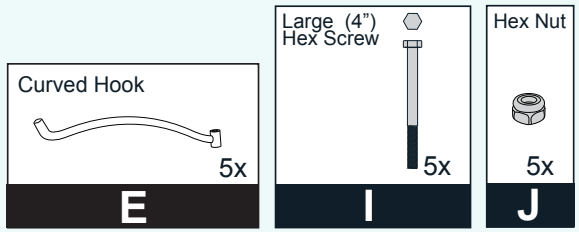
FRAME

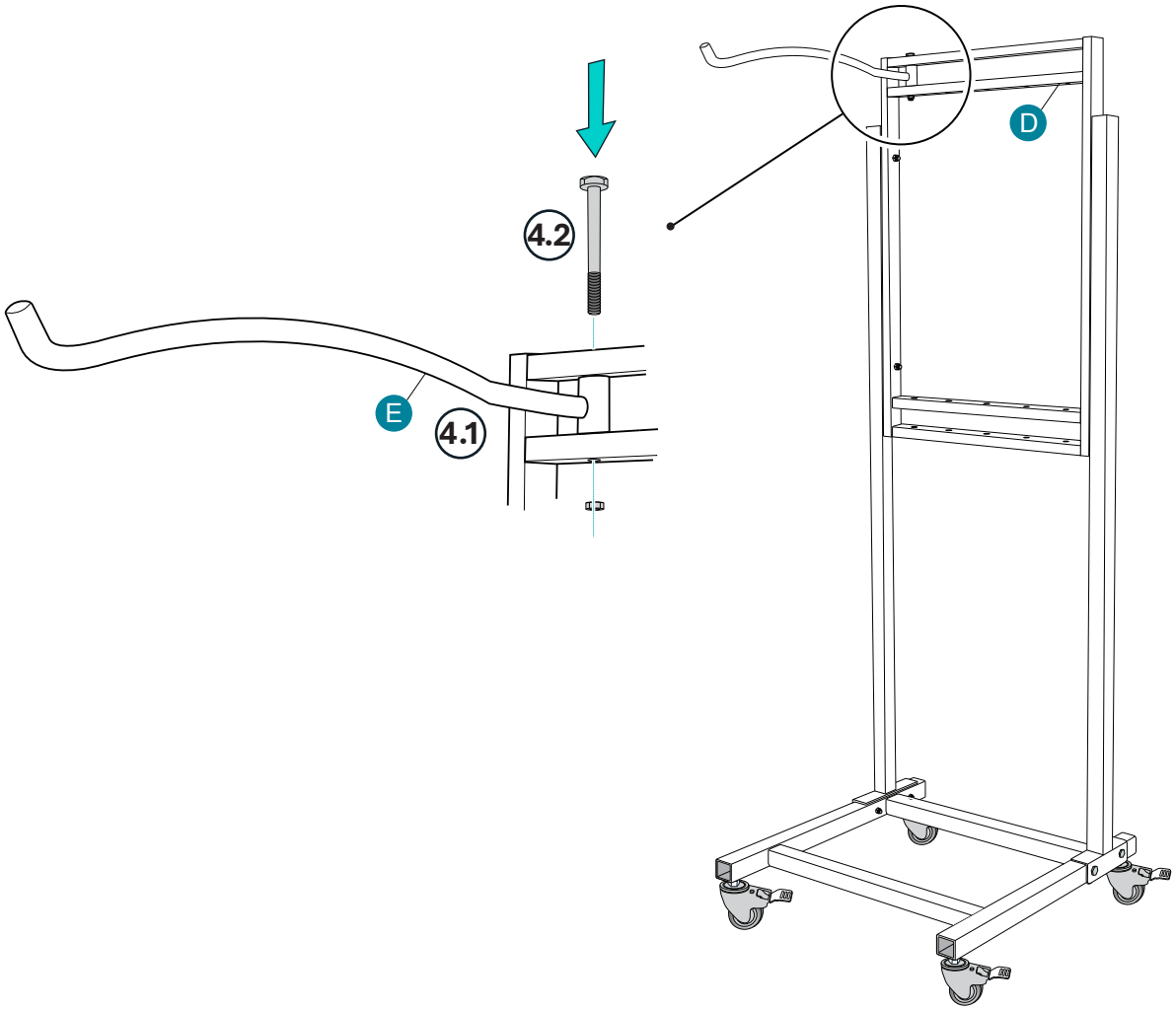
STEP 4

4.1 Slide the end of the Curved Hook (E) between the Frame's (D) top two vertical bars.

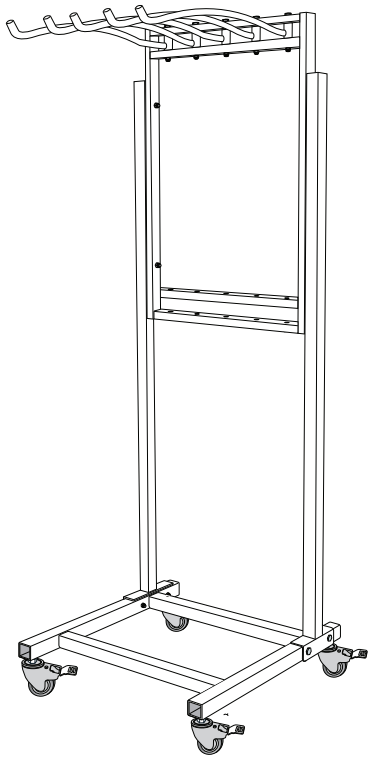
4.2 Align the Frame's (D) holes with the Curved Hook's (D) hole and secure with Large (4") Hex Bolts (I) and Hex Nuts (J).

PARTS NEEDED:





Completed Curved Hook Installation



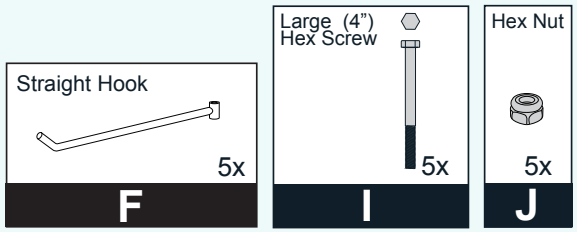
CURVED HOOKS

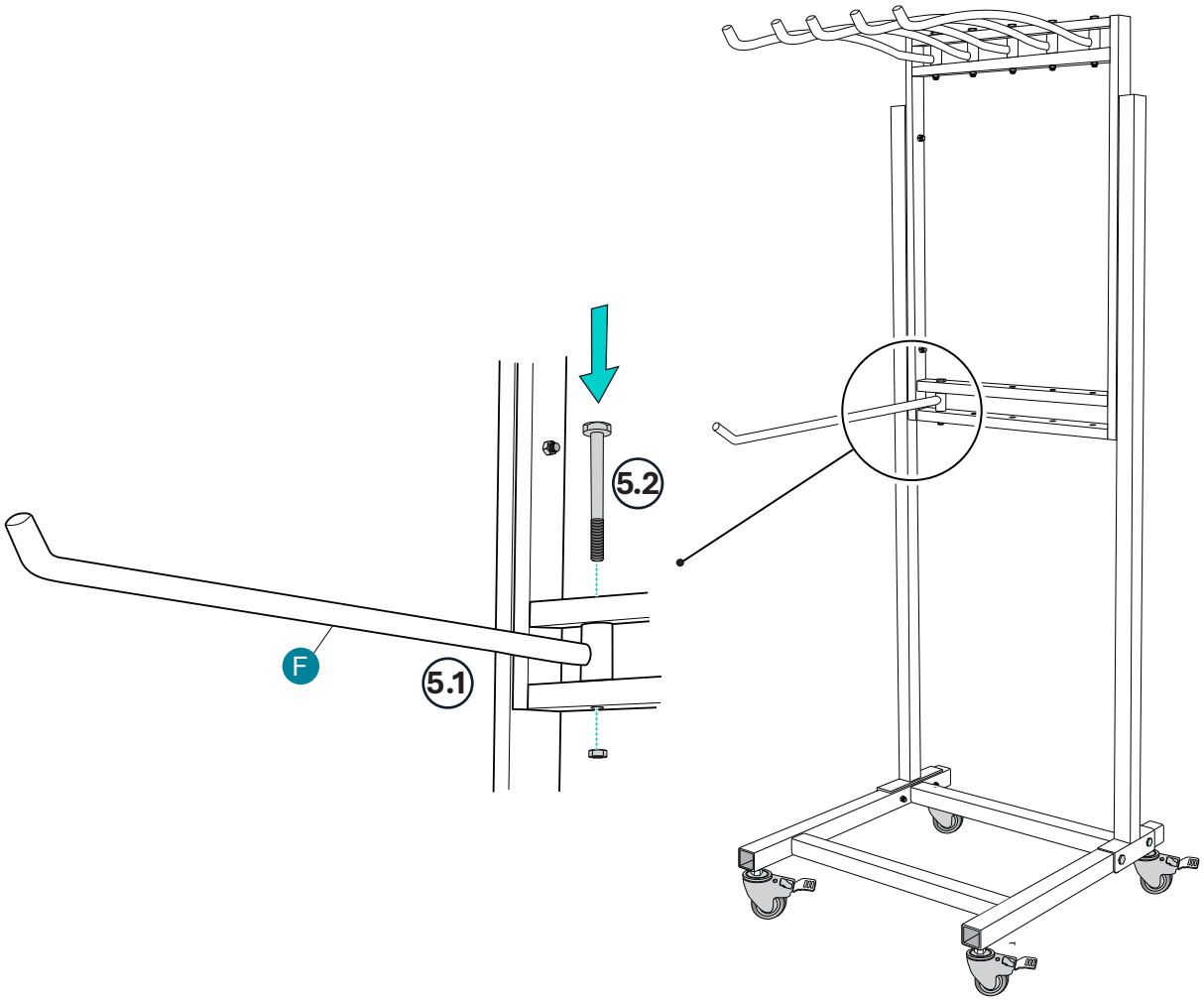
STEP 5

5.1 Slide the end of the Straight Hook (F) between the Frame's (D) bottom two vertical bars.

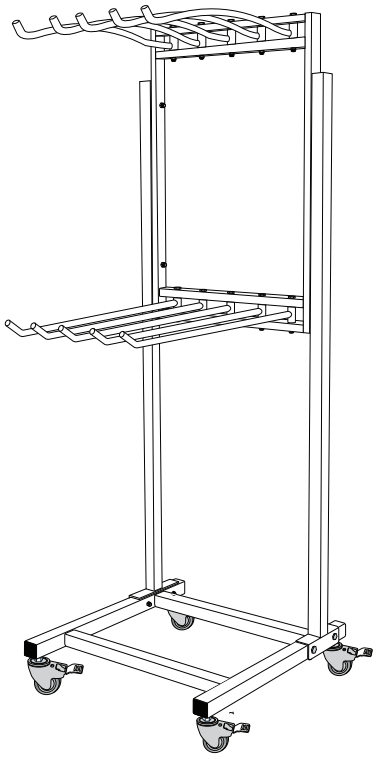
5.2 Align the Frame's (D) holes with the Straight Hook's (F) hole and secure with Large (4") Hex Bolts (I) and Hex Nuts (J).

PARTS NEEDED:



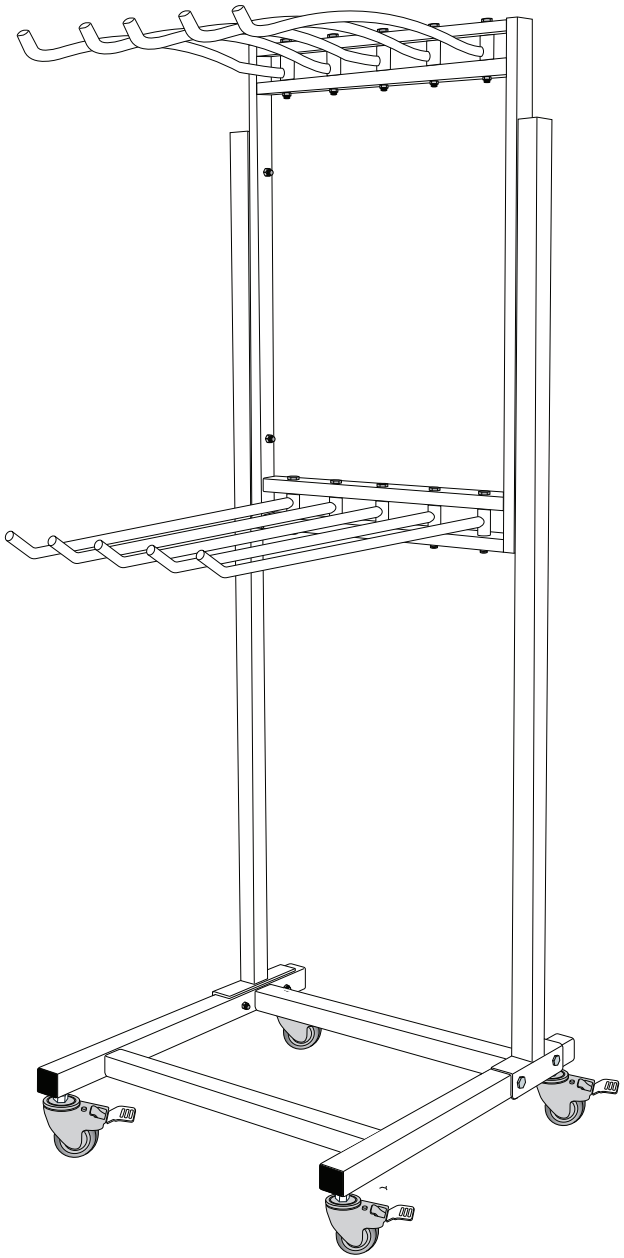


Completed Straight Hook Installation



STRAIGHT HOOKS

ASSEMBLY INSTRUCTIONS
VEST AND SKIRT MOBILE RACK



FINAL PRODUCT

CONTACT

Should you need any further information,
please do not hesitate to contact us.

123 Lincoln Blvd, Middlesex, NJ 08845, USA

+1 (866) 757 1307

service@phillips-safety.com

www.phillips-safety.com

PHILLIPS SAFETY
PRODUCTS INC.